

Date: Tuesday, 9/4/2007 11:29:09 AM
 User: Kim Johnston

Process Sheet

| | |
|--|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : INSULATION SOCKS & HOSES |
| Job Number : 34383 | |
| Estimate Number : 12385 | |
| P.O. Number : <i>N/A</i> | Part Number : D34821 |
| This Issue : 9/4/2007 | Drawing Number : D3482 REV B |
| S.O. No. : <i>N/A</i> | Project Number : N/A |
| Prsht Rev. : NC | Drawing Revision : B |
| First Issue : <i>N/A</i> | Material : <i>N/A</i> |
| Type : PURCHASED PARTS | Due Date : 9/17/2007 |
| Previous Run : 26963 | Qty: 8 Um: Each |
| Written By : <i>[Signature]</i> | |
| Checked & Approved By : <i>[Signature]</i> | |
| Comment : Est Rev:A New Issue 06-04-21 JLM | |
| Est Rev:B As per Rev B 06-05-24 JLM | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|---------|-----------------------|
| 1.0 | D34821P | INLET INSULATION SOCK |
|-----|---------|-----------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
 INLET INSULATION SOCK

| | | |
|-----|----|------------|
| 2.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING
 Issue P/O: *4519*
 Fabricate as per Dwg D3482
 Possible Supplier: Tempco Tec Inc
 Material release note is required

C207109104
(8)

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

EP 07/09/14 (8)

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

counter
EP 07/09/19 (8)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *5161*

EP 07/09/19 (8)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 07/07/19
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 9/4/2007 11:29:09 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INSULATION SOCKS & HOSES

Job Number: 34383

Part Number: D34821

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

DP 07/09/19

Job Completion



U 07.09.19

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

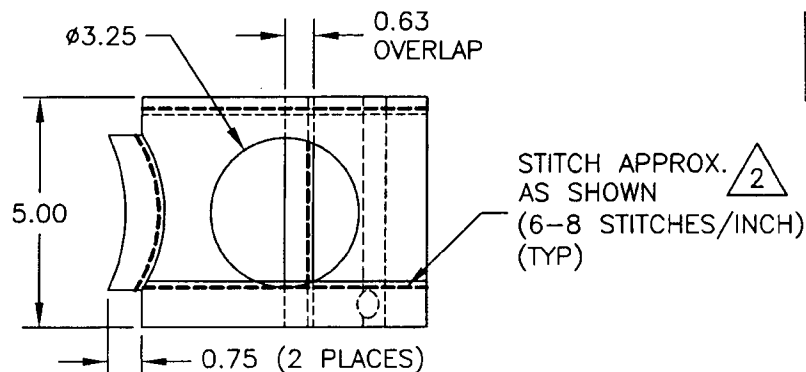
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

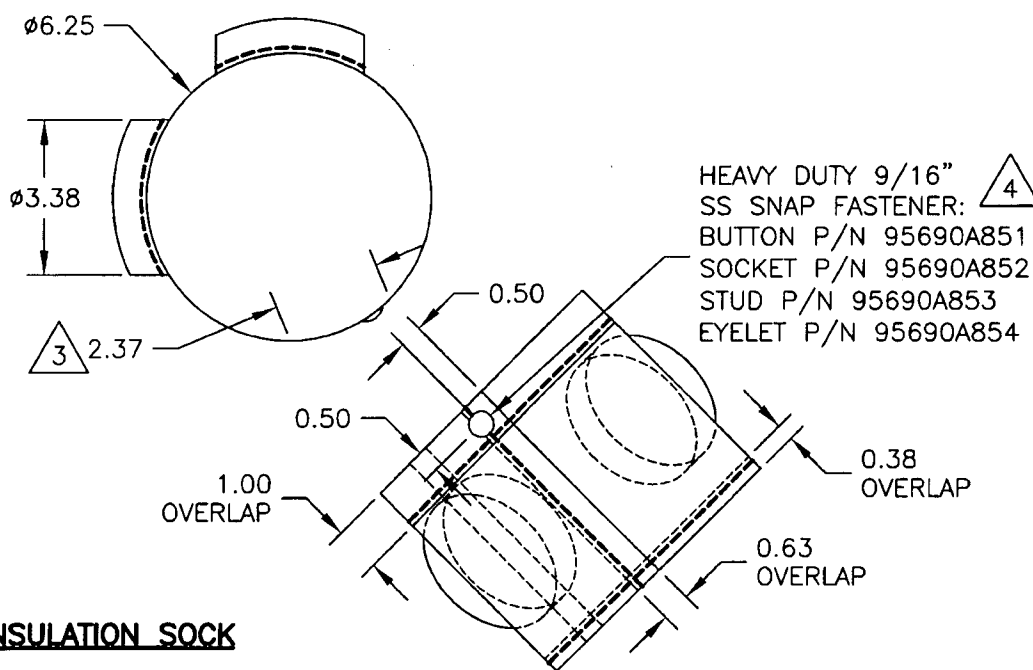
NOTE: Date & initial all entries



| | | | |
|------------------|-----------------------------------|---|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3482 | REV. B SHEET 1 OF 3 |
| DATE 06.05.16 | TITLE INSULATION SOCKS & HOSES | | SCALE 1:4 |
| A | 06.03.24 | NEW ISSUE | |
| B | 06.05.16 | 52 WAS 40 | |



RELEASED
06.05.16



D3482-1 INLET INSULATION SOCK

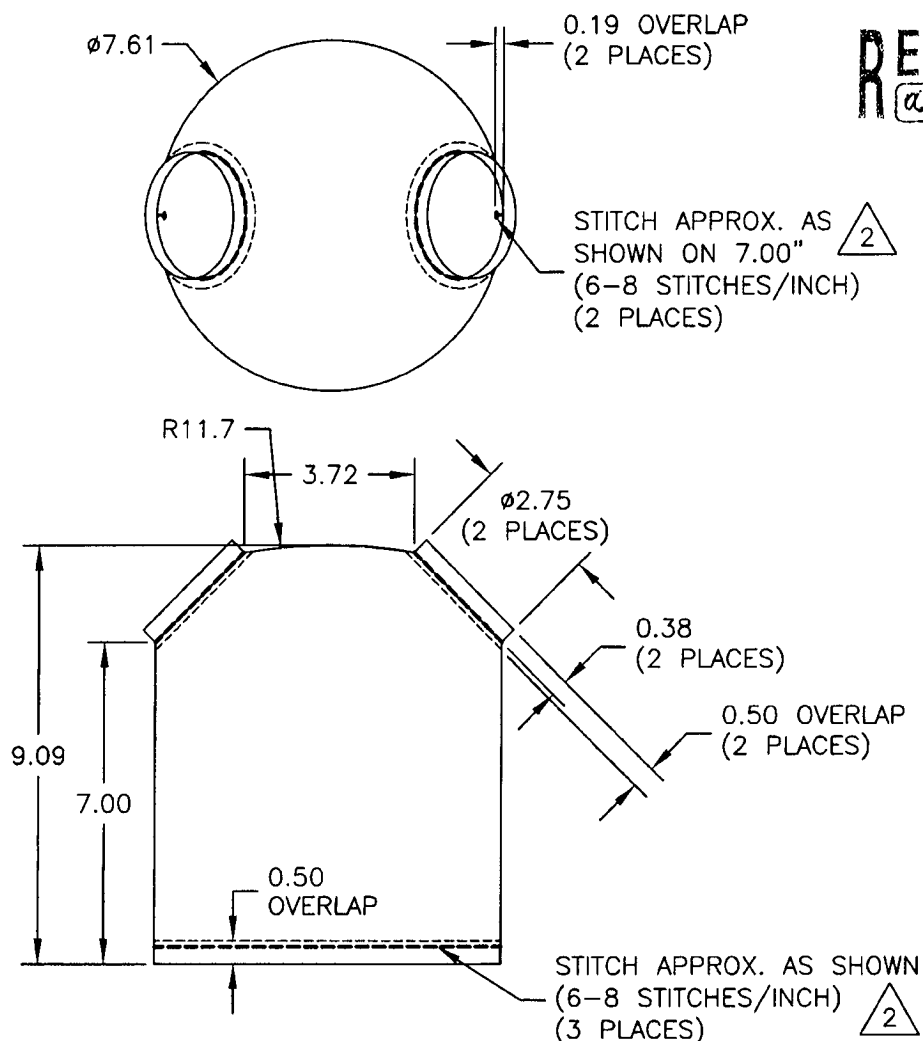
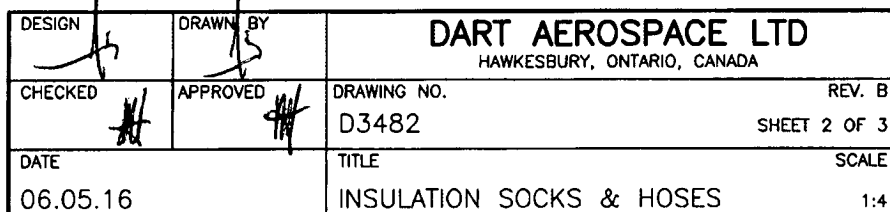
NOTES:

- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H
TYPE I, CLASS 9 (WITH 9383 FINISH)
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-18 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)
TYPE III, CLASS 3 OR ASTM D 4040-89
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) OPEN/CLOSE OVERLAP WITH SNAP BUTTON
- 4) POSSIBLE SUPPLIER: McMASTER-CARR
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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WORK ORDER
NO. 34383

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NOTES:

- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H
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POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-12 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)
TYPE III, CLASS 3 OR ASTM D 4040-89
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) ALL DIMENSIONS ARE IN INCHES
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- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

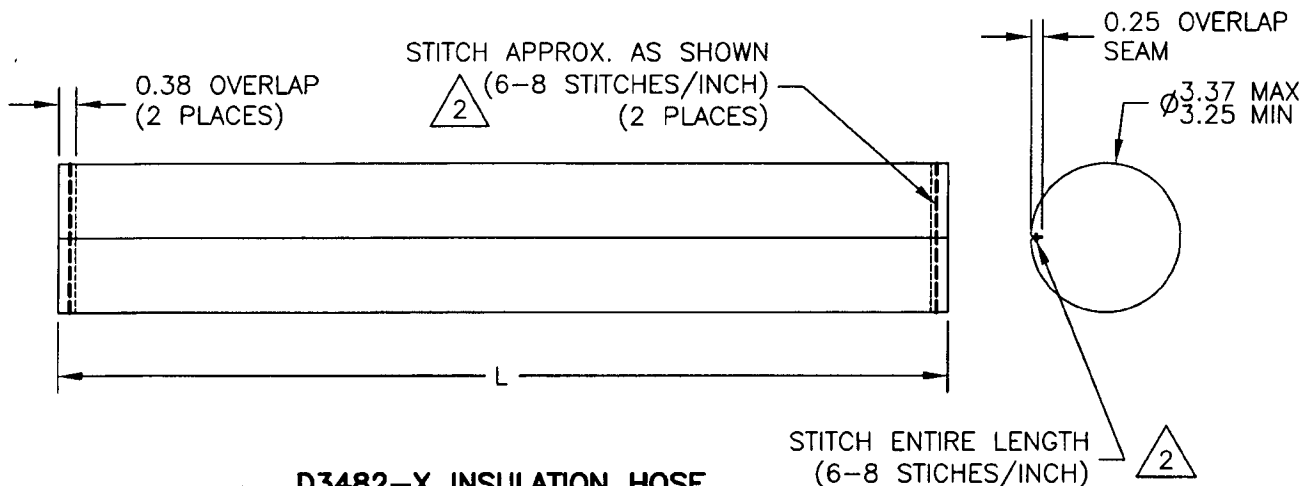
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DART

| | | | |
|------------------|----------|--|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3482 | REV. B SHEET 3 OF 3 |
| DATE 06.05.16 | | TITLE INSULATION SOCKS & HOSES | SCALE 1:4 |

RELEASED
06.05.16

| P/N D3482-X | L (in) |
|-------------|--------|
| D3482-5 | 20 |
| D3482-7 | 36 |
| D3482-9 | 48 |
| D3482-11 | 30 |
| D3482-13 | 52 |
| | |

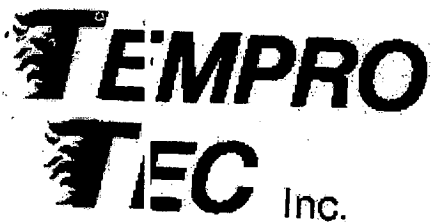
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PACKING SLIP

Page: 1

ORDER NUMBER: 0030478

7210C - 5 Street S.E.
Calgary, Alberta
T2H 2L9

Bus: 4032163300
Toll: 800-565-3907
Fax: 403-216-3306

ORDER DATE: 05-Sep-2007
SALESPERSON: TT
ORDER DESK PMN

SOLD TO:

DART AEROSPACE
1270 ABERDEEN STREET
HAWKSBURY, ON K6A 1K7

DAR100

SHIP TO:

DART AEROSPACE
1270 ABERDEEN STREET
HAWKSBURY, ON K6A 1K7

CONFIRM TO: C Lavoie

Phone: (613) 632-9577

Fax: (613) 632-1053

WAREHOUSE: 000 TEMPRO TEC - CALGARY

CUSTOMER P.O.
PO00004519

FRT CHARGES
COLLECT

CARRIER
FEDEX #15179324-0

F.O.B.

DATE SHIPPED

SEP 12/07

TERMS
NO TERMS

| ITEM NO. | DESCRIPTION | ORDERED | UNIT | SHIPPED | BACKORDER | LOT # |
|--------------|---|---------|------|---------|-----------|-------|
| 90INSULSK2 P | *MTO* FG Insul Sock # D34821P <i>(x3)</i> | 1.00 | SET | 1 | Ø | |
| 90INSULSK2.1 | *MTO* FG Insul Sock # D348211P | 1.00 | SET | 1 | Ø | |
| 90INSULSK29P | *MTO* FG Insul Sock # D34829P | 1.00 | SET | 1 | Ø | |
| 90INSULSK13P | *MTO* FG Insul Sock # D348213P | 1.00 | SET | 1 | Ø | |
| 90INSULSK23P | *MTO* FG Insul Sock # D34823P | 1.00 | SET | 1 | Ø | |
| 90INSULSK25P | *MTO* FG Insul Sock # D34825P | 1.00 | SET | 1 | Ø | |
| 90INSULSK27P | *MTO* FG Insul Sock # D34827P | 1.00 | SET | 1 | Ø | |

CP 09/14



Certificate Of Compliance

Auburn Manufacturing, Inc.
Extreme Temperature Experts

P.O. Box 220, Mechanic Falls, ME 04256 U.S.A.
Tel: 800-254-6689 / Fax: 207-345-3380
www.auburnmfg.com

7/13/07
(Shipping Date)

Purchase Order Number: 0006960 AMI Cust. Number: 2571

Part Number: GL2025-60NS-9383 AMI Order Number: 106636

Quantity: 1000 yards AMI Item Number: 50-1061

Batch/Lot Number: N/A Cust. Part Number: N/A

This is to certify that the products listed above have been shipped to:

Tempo Tec Inc

against the referenced purchase order number, and are in full compliance with all applicable specifications listed below. Records of all inspections and tests performed (if required as part of contract acceptance) will be available for review.

Number 1: AMI - GL2025 Specifications

Number 2: 9383 (Heat Cleaned) Finish

Number 3: Made in the USA

Number 4: _____

Number 5: _____

Number 6: _____

Number 7: _____

Number 8: _____

Number 9: _____

Shelf Life: N/A

Date of MFG: N/A

Expiration Date: N/A

Sen Horton
(Authorized Signature)

Quality Coordinator
(Title)

Issue Date: 8/31/98

Revision Date: 10/19/98

Revision Number: 2

Form Number: QFS-10-COC



American Welding Society
Sustaining Member

09/14/2007

11:56

TEMPO TEC INC → 16136321053

NO. 710

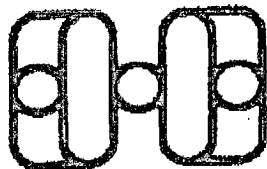
P01

Jul 20, 2007 9:56AM

Fil-Tec, Inc.

No. 0749

P. 2



FIL-TEC

Report To:

FAXED

Attn: CL Clavore
 pot#
 recd

INSPECTION SHEET FOR TEFLON PTFE COATED GLASS

CODE NO: 11002 BC18 GLASS LUBE INSPECTION DATE: 4-24-07
 LOT NO: 111JGA OVEN NO: 1
 YARN SIZE: GRBC6 DATE OF RUN: 4-22-07
 CUSTOMER PO NO: _____ COLOR: NATURAL
 RAW MATERIAL ORDER NO: 6320

BURN OFF TEST: LUBRICANT

| | SAMPLE NO. | WEIGHT BEFORE | WEIGHT AFTER | LOSS | % LUBRICANT |
|---|------------|---------------|--------------|-------|-------------|
| Our PTFE coated Fiberglass Size 18 meets the following specs: | 1 | 2.008 | 1.842 | 0.166 | 8.3 |
| | 2 | 1.904 | 1.741 | 0.163 | 8.6 |
| | 3 | 1.682 | 1.547 | 0.135 | 8.0 |
| | 4 | 1.440 | 1.311 | 0.129 | 9.0 |
| | 5 | 1.991 | 1.794 | 0.197 | 9.9 |
| Meets ASTM D4030-89 and strength and PTFE requirements of MIL-C-20079H Type III Class 3 | AVG | 1.805 | 1.647 | 0.158 | 8.7 |

BURN OFF TEST: PTFE

| | SAMPLE NO. | WEIGHT BEFORE | WEIGHT AFTER | LOSS | % PTFE |
|--|------------|---------------|--------------|-------|--------|
| | 1 | 1.741 | 1.453 | 0.288 | 16.5 |
| | 2 | 1.842 | 1.534 | 0.308 | 16.7 |
| | 3 | 1.311 | 1.098 | 0.213 | 16.2 |
| | 4 | 1.794 | 1.507 | 0.287 | 16.0 |
| | 5 | 1.608 | 1.332 | 0.276 | 17.2 |
| | AVG | 1.659 | 1.385 | 0.274 | 16.5 |

POUNDS TENSILE:

1 26.2 2 25.3 3 27.7 4 26.7 5 27.1 AVG 26.6

We certify that the above tests were performed in accordance with the specification test requirements and that the reported tests are true, valid and applicable to the samples tested. Fiberglass conforms to mercury free requirements. We further certify that the tested material conforms to the minimum P.T.F.E. requirement of 14.5 %.

DATE: 4-24-07

INSPECTOR:

Kyle Staley

SIGNED:

Fil-Tec Inc. • P.O. Box B • Hagerstown, Maryland 21741-1191 • Phone 301-824-6168 • Fax: 301-824-6938

QF-101 Rev. 11/11/00